




## SDS – Nickel Plating Pen PL-1006

### 1. Product and Company Identification

<b>Product Name</b>	Nickel Plating Pen PL-1006
<b>Other Product Name(s)</b>	PL-1006 Plating Pen
<b>Product Use</b>	Nickel electroplating
<b>Manufacturer</b>	Hunter Products, Inc. 36 Madison Avenue Flemington, NJ 08822 908-526-8440
<b>Emergency Telephone Number</b>	908-230-0800

### 2. Hazards Identification

**Emergency Overview:** Black pen-like dispenser of compound containing nickel compound used for electroplating. Can cause skin and eye burns and respiratory allergic reactions and vapors are harmful causing several serious health effects

<b>OSHA Regulatory Status</b>	Hazardous
<b>OSHA Classification</b>	Acute Toxicity, Oral: 3 Skin Corrosion/Irritation: 1B Eye Damage/Irritation 1 Respiratory Sensitization 1 Dermal Sensitization 1 Carcinogenicity 1A Reproductive Toxicity 1B STOT RE 1
<b>OSHA Signal Word</b>	DANGER
<b>OSHA Hazard Statements</b>	Causes severe skin burns and eye damage. May cause allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause cancer if vapors are inhaled. May damage fertility or the unborn child. May damage internal organs through long or repeated exposure.
<b>OSHA Precautionary Statements</b>	Wear glasses or goggles and protective gloves (while handling). Do not breathe fumes or vapors (during use). Do not swallow. Wash thoroughly after handling. If swallowed, call a physician or Poison Control Center. Do not induce vomiting. If In Eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor. If On Skin: Wash with plenty of water. If skin irritation, burns or rash occurs: Get medical advice/attention. For Respiratory Irritation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If exposed or concerned: Get medical advice or attention.
<b>OSHA Label Symbols</b>	
<b>Other Hazards Not</b>	Aquatic Toxicity Acute 1

<b>Specified by OSHA</b>	Aquatic Toxicity Chronic 1
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35% of product consists of ingredients with unknown oral toxicity.

**Potential Health Effects:**

<b>Skin</b>	Causes irritation and may cause burn in the absence of prompt first aid. Nickel may cause allergic skin reaction
<b>Eyes</b>	Causes irritation and possible permanent damage.
<b>Ingestions</b>	Harmful if swallowed.
<b>Inhalation</b>	Vapors may cause irritation (created during use). May cause allergic reaction.
<b>Chronic Effects</b>	Nickel is a respiratory carcinogen. Long term exposure may cause organ damage and reduced fertility.

Ingredients found on established carcinogen lists:

<b>Ingredient</b>	<b>NTP Status</b>	<b>IARC Statue</b>	<b>OSHA List</b>
Nickel sulfamate (Nickel content)	Known carcinogen	1	---

**3. Composition / Information on Ingredients**

<b>Chemical Name</b>	<b>CAS #</b>	<b>EC Number</b>	<b>Wt. %*</b>
Nickel sulfamate (Skin sens 1, Resp. sens 1, Carcin 1A, Repro 1B. STPT RE 1. Aqua Tox Acute 1, Aqua Tox Chronic 1)	13770-89-3	237-396-1	30 – 40
Zinc pyrophosphate (Aqua Tox Acute 1, Aqua Tox Chronic 1)	7446-26-6	231-203-4	1 – 5
Ammonium hydroxide (Skin corrosion 1B)	1336-21-6	215-647-6	10 – 20
Citric acid (Eye damage/irritation) 2	77-92-2	201-069-1	10 – 20
Water (not hazardous)	7732-18-5	231-791-2	25 – 40

\* Exact percentages are trase secret.

**4. First Aid Measures**

<b>Skin</b>	If on skin wash with plenty of water. If skin irritation, burns or allergic reactions occurs: Get medical advice/attention.
<b>Eyes</b>	If in eyes: Rinse cautiously with water for up to 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor for burns or irritation.
<b>Ingestions</b>	Contact a poison control center. Irritation or other symptoms may occur.
<b>Inhalation</b>	Remove to fresh air. Consult physician relative to any concern about cancer or fertility.
<b>Advice to Physician</b>	Treat symptomatically.

**5. Fire Fighting Measures**

<b>Extinguishing Media:</b>	Use any agent suitable for surrounding fire (but do not allow runoff to enter sewers or natural waterway.)
<b>Fire/Explosion Hazards:</b>	None noted
<b>Fire Fighting Procedures:</b>	Wear normal turn-out gear. Avoid contact with skin and eyes. Wear self-contained respiratory protection.
<b>Flammable Limits:</b>	None
<b>Flash Point</b>	None
<b>Auto ignition Temperature:</b>	Not determined
<b>Hazardous Combustion Products:</b>	Toxic inorganic and organic compounds and metal (nickel, zinc) fumes.

**6. Accidental Release Measures**

<b>Personal Precautions:</b>	Wear proper personal protective equipment indicated in Section 8.
<b>Containment:</b>	Pick up pen(s).from ground.or other surface
<b>Clean Up:</b>	Discharge of contents highly unlikely. In case of liquid spill, use absorbent like clay or kitty litter and place in container for disposal.
<b>Notification Requirements:</b>	None for this item size. (Also see section 15.)

## 7. Handling and Storage

<b>Handling:</b>	Wear proper personal protective equipment indicated in Section 8. Wash hands before eating or drinking.
<b>Storage:</b>	Should be stored in a dry location. Keep packages tightly closed to minimize product contamination. Keep out of the reach of children.

## 8. Exposure Controls / Personal Protection

<b>Engineering Controls:</b>	Appropriate ventilation for removal of all electroplating vapors should be used. Follow all recommended exposure guidelines found below.
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### Personal Protective Equipment:

<b>Eyes and Face:</b>	Wear safety glasses or chemical goggles to avoid accidental eye contact.
<b>Respiratory:</b>	Point ventilation to remove all electroplating vapors and fumes should be used.
<b>Hands, Arms, and Body:</b>	Use work gloves and aprons suitable for electroplating operations.
<b>Other</b>	Safety shower and an eyewash (or source of running water) should be available for emergency exposures.

### Exposure Guidelines:

Ingredient	ACGIH TLW	ACGIH STEL	OSHA PEL	OSHA STEL
Nickel sulfamate (as nickel)	0.1 mg/m <sup>3</sup> TWA Inhalable	---	1 mg/m <sup>3</sup> TWA	---

## 9. Physical and Chemical Properties

<b>Appearance &amp; Physical State</b>	Black pen-like device containing colorless liquid ingredient
<b>Odor:</b>	None
<b>Odor Threshold:</b>	None
<b>pH</b>	Not determined
<b>Specific Gravity (Relative density):</b>	Not determined for liquid
<b>Initial Boiling Point &amp; Range:</b>	~ 212°F (100°C)
<b>Melting Point /Freezing Point:</b>	Less than water
<b>Evaporation Rate:</b>	Not determined
<b>Percent Volatile:</b>	Not determine
<b>Solubility in Water</b>	Completely soluble
<b>Vapor Density:</b>	Not determined
<b>Vapor Pressure:</b>	Not determined
<b>Upper/ Lower Flammable Limits:</b>	None
<b>Flash Point</b>	None
<b>Auto ignition Temperature:</b>	Not determined
<b>Flammability (solid, gas)</b>	Not applicable

<b>Octanol/water partition coefficient</b>	Not determined
<b>Decomposition temperature</b>	Not determined
<b>Viscosity</b>	Not determined

## 10. Stability and Reactivity

<b>Stability:</b>	Stable product
<b>Conditions to Avoid:</b>	None anticipated
<b>Materials to avoid</b>	Can react with strong oxidizers.
<b>Hazardous Polymerization:</b>	Will not occur
<b>Hazardous Decomposition Products</b>	Toxic nickel, zinc and sulfur oxide fumes

## 11. Toxicological Information

<b>Eye:</b>	Causes eye irritation and/or corrosive burns
<b>Skin:</b>	May cause irritation, corrosive burns and allergic reactions
<b>Oral:</b>	Calculated: 1616 mg/kg (oral, rat) May be harmful due to nickel compound content.
<b>Inhalation:</b>	Processing vapors may cause irritation and may cause allergic reactions which can be severe.
<b>Chronic:</b>	Nickel is a respiratory carcinogen and may affect fertility and internal organs with prolonged and repeated exposure.

## 12. Ecological Information

<b>Acute ecotoxicity:</b>	Highly toxic to aquatic species
<b>Chronic ecotoxicity</b>	Highly toxic to aquatic species
<b>Other information</b>	May persist in the environment

## 13. Disposal Considerations

<b>RCRA Status</b>	Not a hazardous waste if discarded
<b>Disposal Method:</b>	Conform with Federal, State and Local regulations.

## 14. Transportation Considerations

<b>DOT Proper Shipping Name:</b>	Not regulated for transport
<b>DOT Primary Hazard Class</b>	Not applicable
<b>DOT UN / NA Number:</b>	Not applicable
<b>DOT Packing Group</b>	Not applicable
<b>TDG (Canada)</b>	Not regulated for transport
<b>IMDG (International water)</b>	Not regulated for transport
<b>ICAO (Air transport)</b>	Not regulated for transport

## 15. Regulatory Information

### UNITED STATES:

#### Toxic Substances Control Act (TSCA)

<b>TSCA Inventory Status:</b>	Listed on TSCA Chemical Inventory
<b>Other TSCA Issues:</b>	None

#### SARA Title III/CERCLA

Ingredients with "Reportable Quantities" (RQs) and/or "Threshold Planning Quantities" (TPQs).

<b>Ingredient</b>	<b>SARA/CERCLA RQ (lb.)</b>	<b>SARA EHS TPQ (lb.)</b>
Formal RQ for nickel compounds not established	---	---
Ammonium Hydroxide	1000	---

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center [(800) 424-8802] and to your Local Emergency Planning Committee.

<b>SARA 311 Hazard Class:</b>	Immediate, delayed
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#### SARA 313 Toxic Chemicals:

The following ingredients are SARA 313 "Toxic Chemicals" and may be subject to annual reporting requirements. CAS numbers and weight percents are found in Section 2.

<b>Ingredient</b>	<b>Comment</b>
Nickel sulfamate (nickel compounds)	Must be reported annually (EPCRA regulations)
Zinc pyrophosphate (zinc compounds)	Must be reported annually (EPCRA regulations)
Ammonium Hydroxide	Must be reported annually (EPCRA regulations)

#### State Right-To-Know

In addition to the ingredients found in Section 2, the following are listed for state right-to-know purposes.

<b>Ingredient</b>	<b>Weight %</b>	<b>Comment</b>
Nickel sulfamate	< 40%	California Proposition 65 carcinogen

<b>Additional Regulatory Information:</b>	None
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## 16. Other Information

- Keep out of the reach of children.

<b>Issue Date:</b>	August 12, 2015
<b>Previous Issue Date:</b>	January 1, 2008
<b>Changes from previous version:</b>	Revision of format to meet HCS 2012.

#### **National Fire Protection Assoc. (NFPA) Classification:**

4 = Severe; 3 = Serious; 2 = Moderate; 1 = Slight, 0 = Minimal

Health 3 Flammability 0 Reactivity 0

#### **Hazardous Materials Information Systems (HMIS):**

4 = Extreme; 3 = High; 2 = Moderate; 1 = Slight; 0 = Insignificant

Health 3\* Flammability 0 Physical Hazard 0 \* = Chronic health risk