Safety Data Sheet

US-SDS according to the federal final rule of hazard communication revised on 2012 (HazCom 2012) Issue date: 8/23/2023 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture

Product name : Copper Heavy Plating Pen PL-1019
Other means of identification : PL-1019 Cooper Plating Pen

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Hunter Products, Inc 36 Madison Avenue Flemington, NJ 08822 T 908-526-8440

1.4. Emergency telephone number

Emergency number : 001 908 581 1499

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 1B

Causes severe skin burns and eye damage

Serious eye damage/eye irritation Category 1

Causes serious eye damage

Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation May cause respiratory irritation

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)





Signal word (GHS US) : Danger

Hazard statements (GHS US) : Causes severe skin burns and eye damage

Causes serious eye damage
May cause respiratory irritation
Do not breathe mist, vapors, spray.

Precautionary statements (GHS US) : Do not breathe mist, vapors, spray.

Avoid breathing spray, mist, vapors.

Wash hands, forearms and face thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Wear protective clothing, eye protection, face protection. If swallowed: rinse mouth. Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If inhaled: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

Immediately call a doctor, a POISON CENTER.
Call a doctor, a POISON CENTER if you feel unwell.

Wash contaminated clothing before reuse.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container to an approved waste disposal plant.

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2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
ammonia%	CAS-No.: 1336-21-6	10 – 20
citric acid	CAS-No.: 77-92-9	10 – 20
Diphosphoric acid, copper salt	CAS-No.: 10102-90-6	5 – 15

The specific chemical\ component identities and/or the exact component percentages of this material may be withheld as trade secrets.

This information is made available to health professionals, employees, and designated representatives in accordance with the applicable provisions of 29 CFR 1910.1200 (I)(1). Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, mutagen, and reproductive toxicant, respiratory tract and skin sensitizers in addition to oral/ inhalation acute toxicant in category 1 and 2). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents.

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison

center/doctor/physician if you feel unwell.

First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a

physician immediately.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Burns.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

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5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe mist, spray, vapors.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Do not breathe

mist, spray, vapors. Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Copper Heavy Plating Pen PL-1019

No additional information available

Diphosphoric acid, copper salt (10102-90-6)

No additional information available

ammonia% (1336-21-6)

No additional information available

citric acid (77-92-9)

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

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8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Device containing liquid.

Color : Mixture contains one or more component(s) which have the following colour(s):

light blue

Odor : Mixture contains one or more component(s) which have the following odour:

Odor threshold : No data available pH : No data available Melting point : Less than water Freezing point : No data available Boiling point : 212 °F

Boiling point : 212 °F
Flash point : No data available
Relative evaporation rate (butyl acetate=1) : No data available
Flammability : Not applicable.
Vapor pressure : No data available
Relative vapor density at 20°C : No data available
Relative density : No data available
Solubility : Soluble in water.

Partition coefficient n-octanol/water (Log Pow) No data available Auto-ignition temperature No data available Decomposition temperature No data available Viscosity, kinematic No data available Viscosity, dynamic No data available **Explosion limits** No data available Explosive properties Not classified. Oxidizing properties Not oxidising.

9.2. Other information

No additional information available

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SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Acute toxicity (innalation)	. Not classified
Diphosphoric acid, copper salt (101	02-90-6)
LD50 oral rat	> 2000 mg/kg body weight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
LC50 Inhalation - Rat	1.08 – 5.16 mg/l air Animal: rat, Guideline: OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class Method)
ATE US (dust, mist)	1.5 mg/l/4h
ammonia% (1336-21-6)	
LD50 oral rat	> 350 mg/kg Source: HSDB
ATE US (oral)	500 mg/kg body weight
citric acid (77-92-9)	
LD50 oral rat	3000 mg/kg Source: OECD Screening Information Data Set
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
Skin corrosion/irritation	: Causes severe skin burns.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause respiratory irritation.
citric acid (77-92-9)	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Not classified

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Diphosphoric acid, copper salt (10102-90-6)		
LOAEC (inhalation,rat,dust/mist/fume,90 days)	0.2 mg/l	
NOAEC (inhalation,rat,dust/mist/fume,90 days)	≥ 0.002 mg/l air Animal: rat, Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28 Day Study)	
citric acid (77-92-9)		
LOAEL (oral,rat,90 days)	8000 mg/kg body weight Animal: rat	
NOAEL (oral,rat,90 days)	4000 mg/kg body weight Animal: rat	
Aspiration hazard	: Not classified	
Viscosity, kinematic	: No data available	
Symptoms/effects after inhalation	: May cause respiratory irritation.	
Symptoms/effects after skin contact	: Burns.	
Symptoms/effects after eye contact	: Serious damage to eyes.	
Symptoms/effects after ingestion	: Burns.	

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

g/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)	
Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)	
ammonia% (1336-21-6)	
/I Source: HSDB, ECHA	
citric acid (77-92-9)	
ource: ECOTOX	
Test organisms (species): other aquatic crustacea:	

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

ammonia% (1336-21-6)		
Partition coefficient n-octanol/water (Log Pow)	-2.66 Source: EPISUITE	
citric acid (77-92-9)		
Partition coefficient n-octanol/water (Log Pow)	-1.7 Source: ICSC	

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / IMDG / IATA

14.1. UN number

DOT NA No : UN3547 UN-No. (IMDG) : 3547 UN-No. (IATA) : 3547

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Articles containing corrosive substance, n.o.s. (CONTAINS : ammonia%)

Proper Shipping Name (IMDG) : ARTICLES CONTAINING CORROSIVE SUBSTANCE, N.O.S. (CONTAINS : ammonia%)

Proper Shipping Name (IATA) : Articles containing corrosive substance, n.o.s. (CONTAINS : ammonia%)

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 8

IMDG

Transport hazard class(es) (IMDG) : 8
Hazard labels (IMDG) : 8



IATA

Transport hazard class(es) (IATA) : 8

14.4. Packing group

Packing group (DOT): Not applicablePacking group (IMDG): Not applicablePacking group (IATA): Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

UN-No.(DOT) : UN3547

DOT Special Provisions (49 CFR 172.102) : 391 - Except for articles being transported by motor vehicle as a material of trade in accordance

with 173.6 of this subchapter, articles containing hazardous materials of Division 2.3, or Division 4.2, or Division 4.3, or Division 5.1, or Division 5.2, or Division 6.1 (substances with an inhalation toxicity of Packing Group I) and articles containing more than one of the following hazards: (1) Gases of Class 2; (2) Liquid desensitized explosives of Class 3; or (3) Self-reactive substances and solid desensitized explosives of Division 4.1, may only be offered for transportation and

transported under conditions approved by the Associate Administrator.

DOT Packaging Non Bulk (49 CFR 173.xxx) : 232

DOT Packaging Bulk (49 CFR 173.xxx) : 232

DOT Quantity Limitations Passenger aircraft/rail (49 : Forbidden

CFR 173.27)

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DOT Quantity Limitations Cargo aircraft only (49

CFR 175.75)

: Forbidden

DOT Vessel Stowage Location

: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this

section is exceeded.

IMDG

: 274, 391 Special provision (IMDG) Limited quantities (IMDG) : 0 Excepted quantities (IMDG) : E0 Packing instructions (IMDG) P006, LP03

F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE EmS-No. (Fire) EmS-No. (Spillage) : S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES

Stowage category (IMDG)

Properties and observations (IMDG) : Causes burns to skin, eyes and mucous membranes.

PCA Limited quantities (IATA) : Forbidden PCA limited quantity max net quantity (IATA) : Forbidden PCA packing instructions (IATA) : Forbidden PCA max net quantity (IATA) : Forbidden CAO packing instructions (IATA) : Forbidden Forbidden CAO max net quantity (IATA) Special provision (IATA) A2 ERG code (IATA)

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

ammonia% (1336-21-6)	
CERCLA RQ	1000 lb

15.2. International regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

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Component	State or local regulations
ammonia%(1336-21-6)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S New York City - Right to Know Hazardous Substances List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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ICSDS_SDS_USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.